G00 T0101

G00 X65 Z42

G72 W2 R2

G72 P8 Q9 U0 W0 F0.3

G00 Z30

G01 X20

G71 U10 R10

G71 P80 Q90 U3 W0 F0.25

G00 X60

G01 Z-75

G30 U0 W0

G50 S2000 T0100

G96 S200 M03

G00 X61.0 Z2.0 T0101 M8

G90 X55.0 W–42.0 F0.25

X50.0

X45.0

X40.0

Z-12.0 R-1.75

Z-26.0 R-3.5

Z-40 R-5.25

G30 U0 W0

M30

G50 S500 T0100

G97 S400 M03

G00 X90.0 Z1.0 T0101

X82.0 Z-60.0

G75 R1.0

G75 X60.0 Z-20.0 P3000 Q20000 F0.1

G00 X90.0

X200.0 Z200.0 T0100

M30

M06 T01 01 ;

M04 G97 S1000 ;

G00 X45 Z5 ;

G76 P020060 Q100 R50 ;

G76 X38.7 Z-50 P1227 Q100 F2 ;

G00 X45 Z5 ;

M05 M09 M30 ;